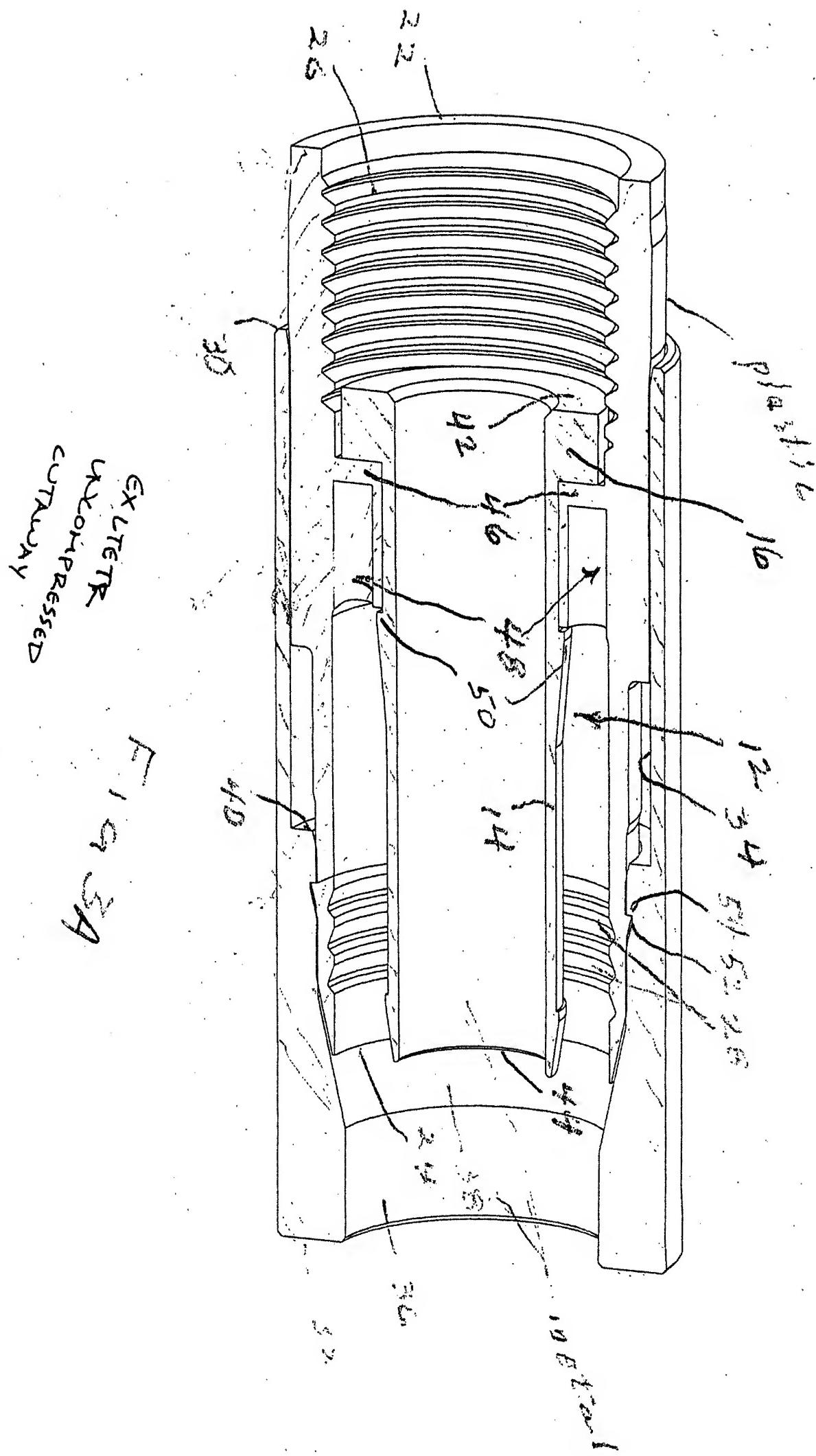


FIG 2



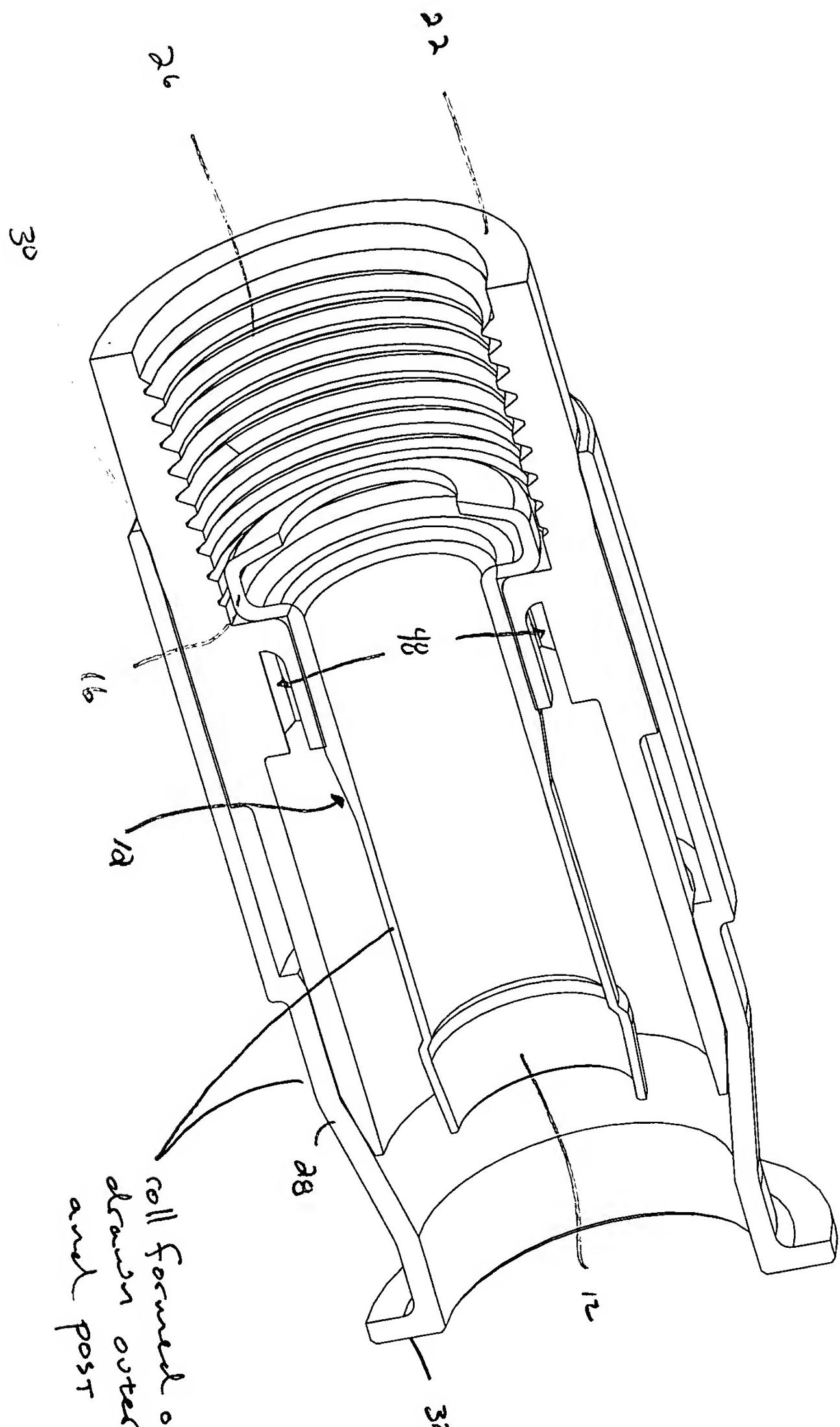
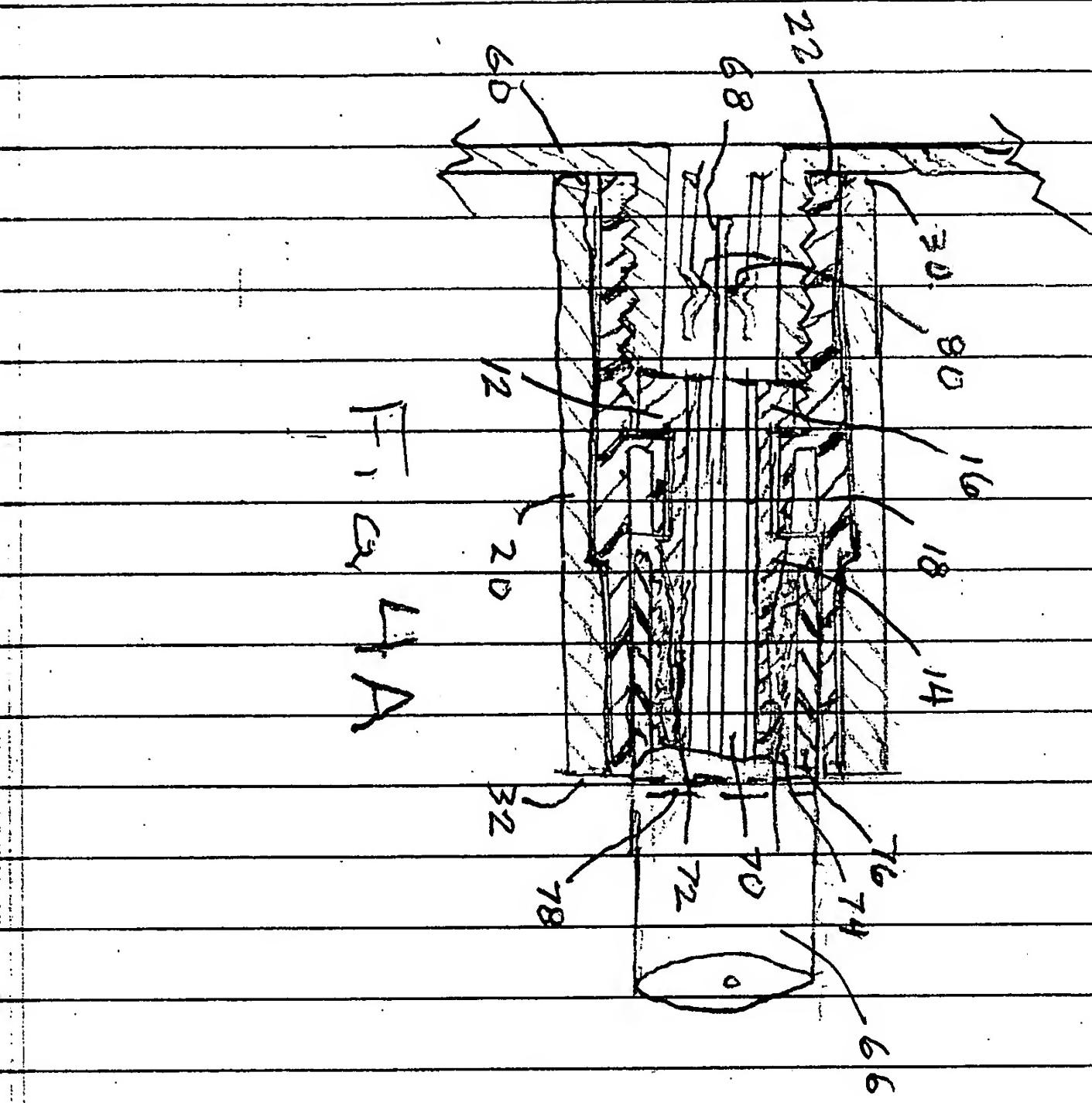
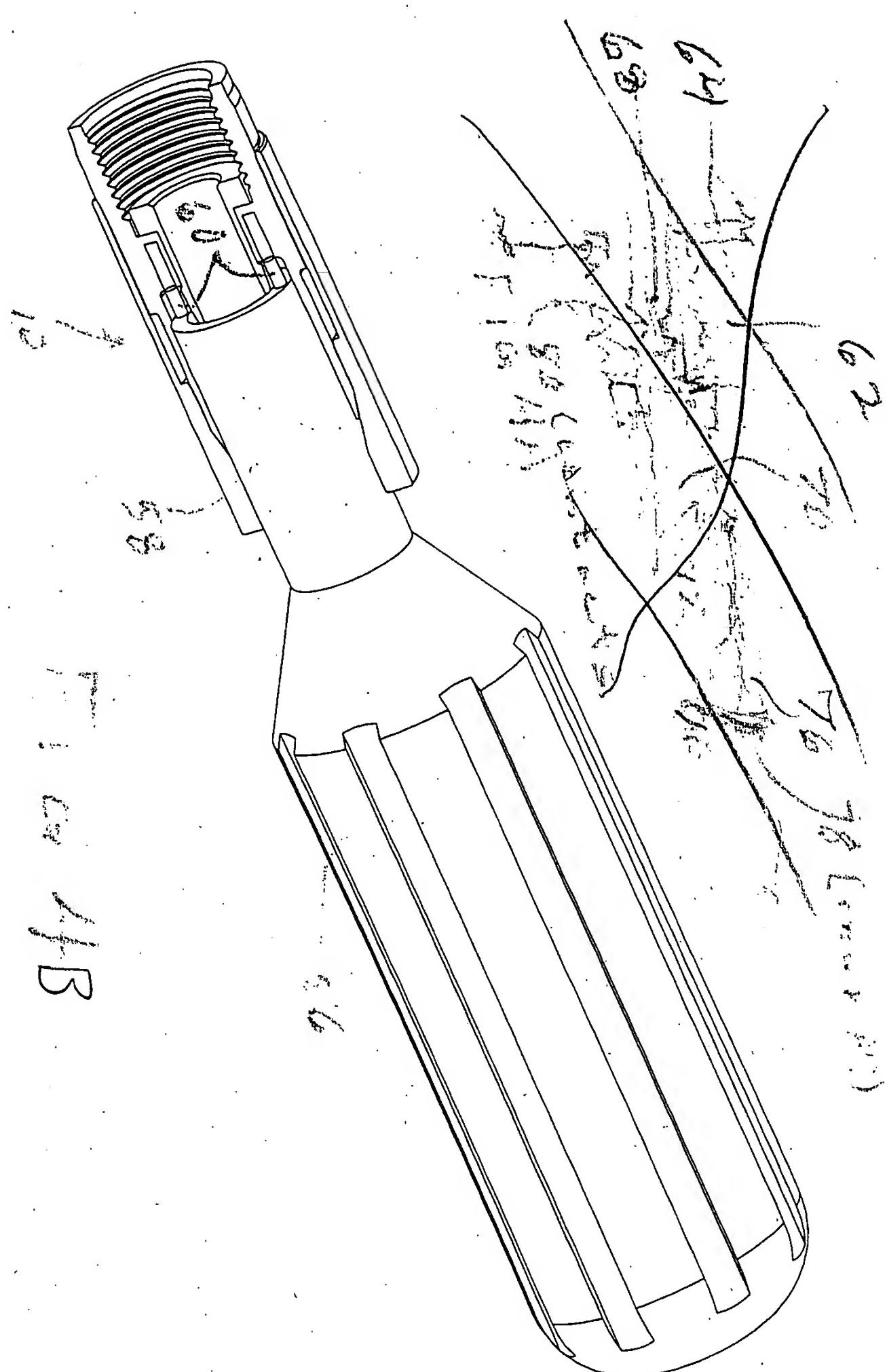


FIG 3B

coil formed or
drawn outer sleeve
and post





5

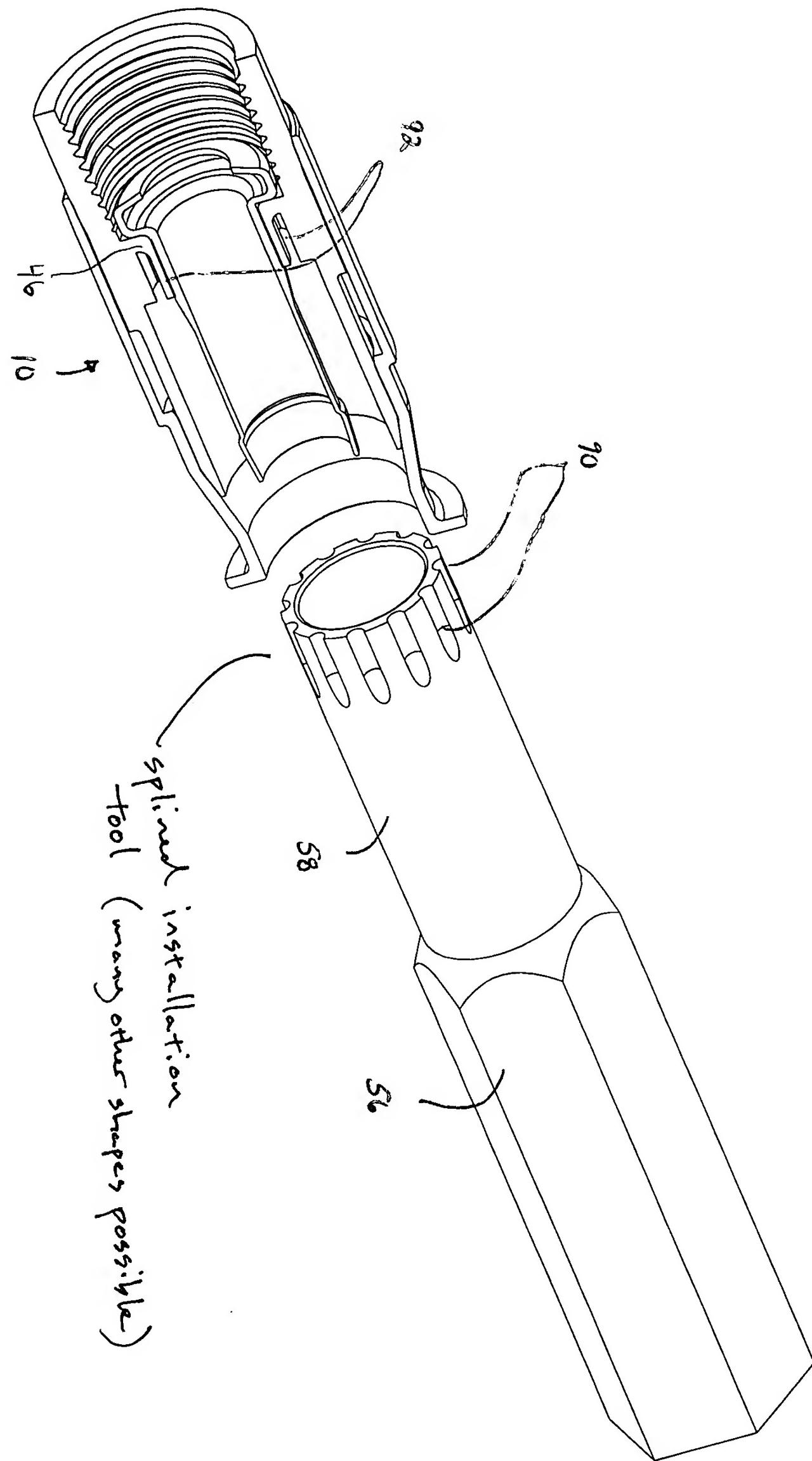
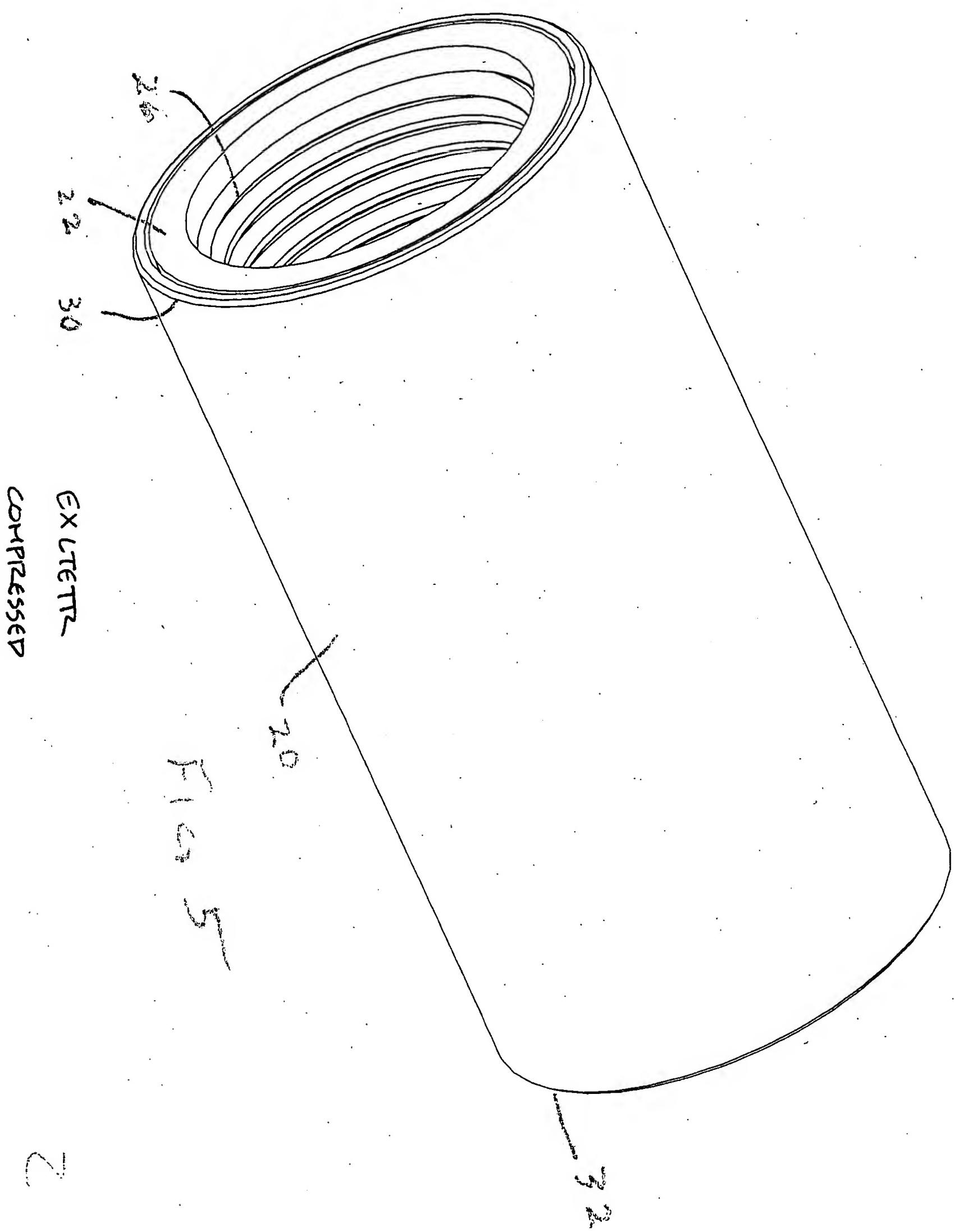


FIG. 4C



C

